

Issue 1/2016



"Those who stop getting better have already stopped being good" 3

Model and mould manufactureres to expand their presence at METAV 2016 5

Linear automation increases throughput in EDM section 6 to 8

Setting new standards in automated process monitoring for injection molding 9 to 10

Relaxed mould building with stress-relieved steel 12 to 13

Determine exact shrinkage data using the expert method 14 to 15

Innovative technology to control pressure and flow rates in cascade injection molding 16 to 17

From lone fighter to high-tech forge - demanding injection moulds are produced highly automated 18 to 19

Automation taking the next step with HIMS 20

Hot runner controllers with a new user interface 21

Smallest standard cam with maximum power 22 to 23

The latest generation of radio-wave probes 24 to 26

Audi Toolmaking prints "Auto Union Typ C" 27

Software with new features emphasizing solutions for mould, tool and die makers 28 to 29

DLC coated two-stage ejectors 30

Thermocouples for optimizing the production process 30

Tool cleaning to the ultrasonic method 31

Industry 4.0 fully embraced 32 to 33

Tenfold longer service life thanks to injection mould coating 34 to 35

New solutions for hot runner systems 36

Customized, yet standard - hot runner manifold blocks 37

Automation - not a question of size 38 to 40

Single valve gate with compact dimensions 41

Wire-cut erosion machine offers new opportunities 42 to 44

Hot runner technology: Minimum cavity spacing for maximum efficiency in injection moulding 45

Automation solutions for the mold and die making sector 46 to 48

Injection molding tool with air extractor channels 49

Efficiently changing injection molding tools pays off 50 to 51

Featuring numerous world premieres, formnext emerges as top attraction 52

28th International Colloquium Plastics Technology 53

News 54 to 56

Order Cards 57

Advertising Companies 58

Issue 2/2016



Electrical discharge machining – indispensable for mold and die making also in the future 3 to 4

High-grade precision moulds make wire EDM indispensable 7 to 10

Hot runner system designed and supplied in less than two weeks 11

A new approach to training - enabled by Pöppelmann and HASCO 12 to 14

Gas injection moulding (GIM) with carbon dioxide 15

5-axis machining center with integrated robot cell for mold making applications 16 to 18

Laser texturing machine able to process even XXL-format components 19

Milling center even more versatile, productive and compact 20

Injection-molded cosmetics packaging 22 to 23

Optimization of cooling circuits in injection moulds 24 to 25

Efficient dual solution for manufacturing 26 to 27

Producing one of the largest die cast parts worldwide 28 to 30

Newly developed machining center 31

Flexible 5-axis manufacturing cell for tightly toleranced, operatorless machining 32 to 33

Hot half with mould memory 34

New mould memory information storage - directly in the mould 34

Virtual molding optimizes process set-up in injection molding 35

Mold inserts made of engineering ceramics 36 to 37

Universal milling and drilling machine even more versatile 38

Trade community enthusiastic about new METAV 39 to 40

Angle encoder modules with integrated drive motor 41

Expanded range of temperature regulation components 42

UAE aero structures supplier uses German machining centers to cover huge variety of applications 43 to 44

Calculation software for tool and mold making 45

Presettlers for the shop floor 46

30th Control - International trade fair for quality assurance 47

Dust-free grinding of graphite electrodes with the aid of suitable exhausting systems 48 to 49

New generation of Yb fiber lasers for marking plastics, metals and many other materials 50 to 51

Chips, clamps, and coolants 52 to 54

NEWS 55 to 56

Order Cards 57

Advertising Companies 58

Issue 3/2016



Automated precision machining in tool making 6 to 7

Innovative injection molding process for fiber composite sandwich components 8 to 9

Innovative Hot Runner Systems for medical technology 10 to 11

Fully automated production metrology using laser scanning technology 12 to 13

Automation of polishing and deburring process 14 to 15

CAD/CAM software to premium automotive manufacturer 16 to 17

Automatic sawing and sorting technology for cutting raw materials 18 to 21

New product designations to speed up processes in the Hot Runner Technology division 22

Can damping action increase the performance capability of a hydraulic cylinder? 23 to 25

Can tool holders be made with runout below 1 micron? If so, why and how? 26 to 28

Rapid.Tech expands "vertical manufacturing" 29

It takes more than technology to convince 30 to 32

Intermold Korea 2017 33

Single-needle valve gate nozzle – ready-to-install, all-in-one solution 34

New concept for simple and expedient process monitoring 35

Highly accurate wire-cutting EDM machines take micro machining to the extreme 36 to 37

AMB to become the innovation platform for world market leaders in the autumn 38 to 39

New horizontal machining centre 40

Mold cores and pipette cores at the trade fair wfb in Augsburg 41

Trade community enthusiastic about new METAV 40 to 43

Exposed linear encoders with new signal processing ASIC 44

Innovative hot runner system 45

Precise wire cutting of large parts 46 to 47

Collapsible cores vs. unscrewing device 48 to 39

Cascade hot runner system for the series production of large car headlight lenses 50

The purmundus challenge at formnext 51

NEWS 51 to 56

Order Cards 57

Advertising Companies 58

Issue 4/2016



Mould venting system: Advantages of the dynamic valve system 6 to 10

Stack mould components permit a productivity boost at elm-plastic 11 to 12

Optimised standard for insulation boards 13

Virtual production of challenging molded products 14

Precision machining centres for a "hidden champion" 15 to 18

The high art of ejection 19 to 20

Industry 4.0 envisions the smart factory of the future 22 to 23

Successful with innovative, energy-efficient injection molding technology 24 to 25

Manufacturing advanced injection molded parts for automotive applications 27 to 28

Setup cart for orderly clamping equipment 29

Machining centre for heavy-duty service in milling and jig grinding 30 to 34

New 3-axis milling centre makes full use of the advantages of graphite 35 to 36

exeron experts in EDM + HSC 37

Precision for that perfect look 38 to 39

Extends toolholder program for micromachining 40

New performance cooling units 41

Competitive advantage thanks to intelligent CAM solution 42 to 43

Greater flexibility through expansion of the gear range 44

Second edition of KNAAR-Präzisionstag 45

128-cavity pipette tip production 46 to 47

Powerful CAM software reduces the programming and processing times of thermoforming moulds 48 to 49

Cutting more efficiently with expanded software 50

Newly developed wire EDM machine for the production of variety of openings and mould inserts 51 to 53

NEWS 54 to 56

Order Cards 57

Advertising Companies 58

Issue 5/2016



Editorial – Mold and die making: indispensable for consumption and prosperity 3

From the idea to the perfect mould 6

A small component with a big impact 10

Hot runner systems for production of premium packaging and personal care goods 13

Hot runner controller with flexible plug-in technology 14

Information memory directly in the mould – HASCO Screw Memory A5805/..... 14

New CAM/CAD software for toolmaking with greater performance and ease of use 16

Rapid clamping system with push chain for fully automatic ram clamping 18

Clamping nuts – simple and fast clamping of consistently large parts 20

Compact hot runner system 21

Precision clamping technology as a standard solution 22

Economic chamber gives top marks for ENGEL apprentices 25

Plastification unit for injection molding machine 26

Stack mould components 29

Deflector unit for the optimum cooling of core pins 29

Optimize thermal management during plastic injection 30

New terminal block for limit switches 31

When will CT become mainstream? 32

Digital order handling enters the machine shop 35

Focus on Industry 4.0 and Additive Manufacturing 36

AMB Stuttgart 37-46

Enlarged limit switch program 47

Fakuma Celebrates 25th Birthday in the Fall of 2017 48

Efficiency boost for hydraulic clamping nuts 49

Taipei Plas 2016: "Golden" Allrounders demonstrate efficient plastic processing 50

Model and create tool paths for aerospace parts 51

New high-strength bainitic steel ensures both long-term price stability and high cost efficiency 52

New standard cooler 53

Sustainable dry ice cleaning solutions for the plastic and rubber industry 54

New lattice pattern insulation board 56

In-house manufactured cutting punches with round base 56

Order Cards 57

Advertising Companies 58

Issue 6/2016



Editorial – Growing quality demands in the mold and die making sector 3

3DS - the new standard for EDM surfaces in injection moulding 6

The right steel counts 10

Cleaning high performance injection molding equipment 12

Additive manufacturing enables fast modification of molds 16

Magnetic clamping systems meet the highest safety requirements 18

Maximum process stability for hydraulic injection molding machines 20

3D Digitization with great flexibility and fast measuring speed 21

Duo-Control technology ensures process reliability in mould injection operations 22

Standard components for the modular concept 23

MB-Spritzgusstechnik guarantees its success with NEGRI BOSSI injection moulding technology 24

Automation of tool and mold making with robots 26

Bringing tool buyers and toolmakers closer together 28

Automatic safety hose coupler for cooling circuit connections 29

Ejectors for longer service life 29

Round fine centering system - Precision for injection molds 30

High-performance hot runner solutions - versatility for high-grade applications 32

All-Rounders for Mold Makers 34

Fewer loops for better tools 36

Production of writing instruments with hot-runner technology 40

Nozzle heater with intelligent clamping mechanism 43

Toolholder ID as the basis for transparent tool management in Industry 4.0 44

Milling solutions that fit 46

New strategy to reduce machining times 47

Automated machine loading and trend toward Industry 4.0 48

Magnetic chunks with intelligent force - measuring system allows flexible process management in Industry 4.0 49

Thermal insulating sheet for optimum external insulation of moulds 50

Innovations at K2016 in Düsseldorf 50

New individually alignable sprue bushing blank 51

Custombuilt parts washer 51

NEWS 52

Order Cards 57

Advertising Companies 58